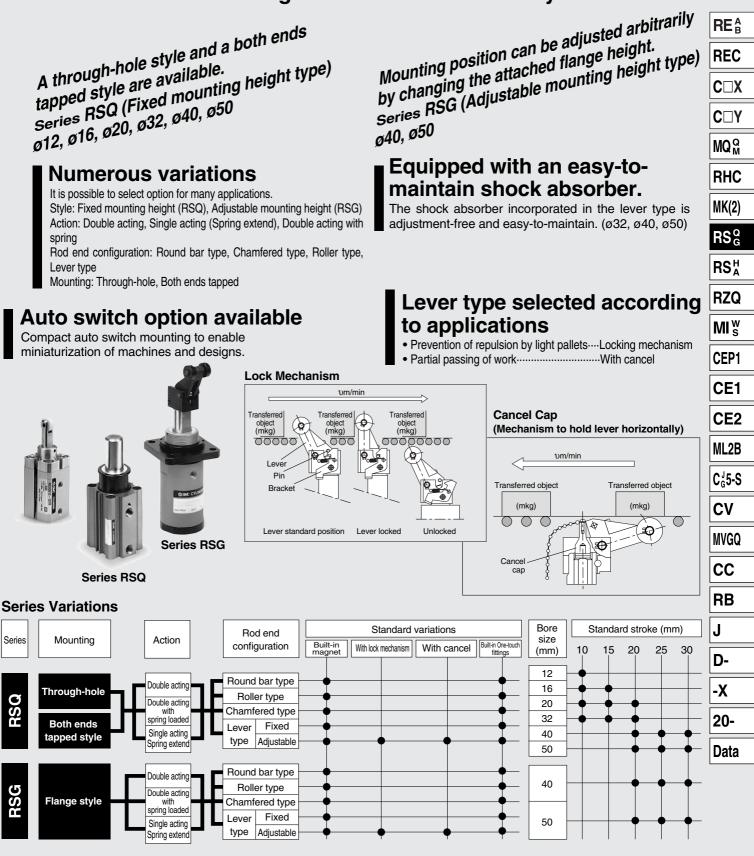


## Stopper Cylinder Series RSQ (Fixed mounting height) ø12, ø16, ø20, ø32, ø40, ø50 Series RSG (Adjustable mounting height) ø40, ø50

## Realize labor saving and automation of conveyor line



Series RSQ/RSG Specific Product Precautions

Be sure to read before handling.

#### Selection

## \land Danger

1. Use within the range of specifications.

If using beyond the specifications, excessive impacts or vibrations could be applied to the stopper cylinder and might cause breakage.

## \land Danger

1. Do not allow a pallet to collide with the cylinder when the lever is upright.

In the case of the lever type with built-in shock absorber, if the next pallet runs into the lever when it is in the upright position (after the shock absorber has assimilated energy), the cylinder body will receive the full energy of the impact, and this should not be permitted.

2. Do not apply pressure from the head side of a single acting type cylinder.

If air is supplied from the head side of a single acting cylinder, blow-by of the air will occur.

3. Do not scratch or gouge the sliding portion of a piston.

Quenching of the piston rod has not been performed. If there is a danger of scratching or nicking the piston rod due to sharp edges, etc. on the contact area of a pallet, the pallet should not be used, as this can cause a malfunction.

4. When using a stopper cylinder for intermediate stopping of a load connected directly to a cylinder, etc.

The operating ranges shown in this catalog apply only for stopping of a pallet on a conveyor. When using a stopper cylinder to stop a load connected directly to a cylinder, etc., the cylinder thrust will become a lateral load. In this case, refer to the instruction manual and select a cylinder remaining within the allowable energy and allowable lateral load ranges.

#### Mounting

## **Caution**

#### 1. Do not apply rotational torque to the cylinder rod.

In order to prevent rotational torque from acting upon the cylinder rod, mount it so that the contacting surfaces of the pallet and cylinder are parallel to one another.

When mounting a cylinder, tighten the body lock nut, and then tighten the set screws (2 locations) which are included with the lock nut. (Except RSQ)

#### Operation

## ▲ Caution

1. In the case of the model with locking mechanism, do not apply an external force from the opposite side when the lever is locked.

When moving pallets during conveyor adjustments, first lower the cylinder.

2. Do not use oil, etc. on the sliding parts of the piston rod.

This can cause trouble with retraction or other malfunctions.

3. Do not get your hands caught during cylinder operation.

Since the lever section moves up and down when the cylinder is in operation, take sufficient care to avoid getting your hands caught between the rod cover and the lever holder.

4. Do not expose the shock absorber to machining oil, water, or dust.

This will cause the shock absorber to become damaged, leading to air leaks.

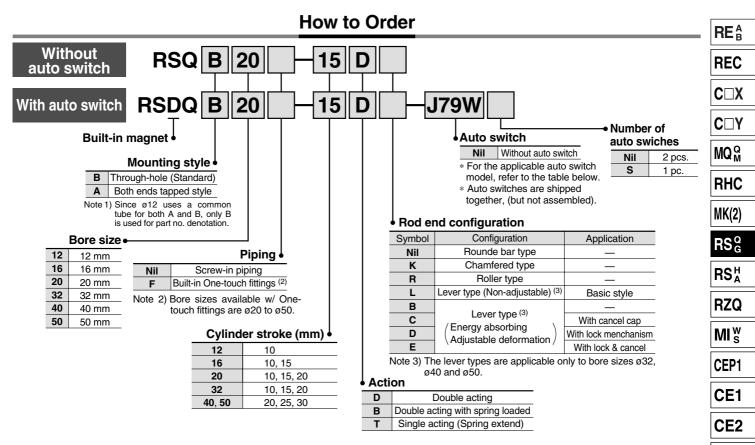
#### Maintenance

## \land Caution

- 1. After the shock absorber has been replaced, tighten the set screw securely so that it makes contact with the threaded section of the shock absorber. Tightening torque: 0.29 N·m
- 2. When changing the non-rotating direction, loosen the set screws (2 locations) in the cover (tube cover or rod cover), change the detent to the desired position, and then retighten.



# **Stopper Cylinder: Fixed Mounting Height** Series RSQ ø12, ø16, ø20, ø32, ø40, ø50



#### Applicable Auto Switch/Refer to page 10-20-1 for further information on auto switches.

App	licable Auto	o Switc	_	lefer to page 1															ML2B			
			lectrical entry	흘			L	oad volta	age		ounting		nounting	Lead	wire l	<u> </u>	r` ´	Dro wiro	Appli	cable		
Туре	Special function	entry		Wiring (Output)		С	AC	ø16 t			2 to ø50	0.5	3	5	None	Pre-wire connector		ad	C <sub>G</sub> <sup>J</sup> 5-S			
		Chuy	Indi	(Output)				Perpendicular	In-line	Perpendicular	In-line	(Nil)	(L)	(Z)	(N)	Connector			UGU U			
Ę					3-wire (NPN equivalent)	—	5 V	—	-	A76H	A96V	A96	•	•	—	_	_	IC circuit	—	CV		
vitcl		Grommet			_	_	200 V	A72	A72H	_	_			—	—	—						
Reed switch	_	0	Yes					A73	A73H	_	_				—	_	1		MVGQ			
eec			1	2-wire		12 V	100 V	_	_	A93V	A93			—	—	_	1_	Relay,				
£		Connector		24 V	12 V	_	A73C	_	_	_	•	•	•	•	_	1   PI	PLC	CC				
	Diagnostic indication (2-color indication)	Grommet	1			_		A79W	_	_	_			—	_	_	1		00			
		Grommet					3-wire (NPN)				F7NV	F79	M9NV	M9N	•	•	0	_	0			DD
	—			3-wire (PNP)	5 V, 12 V		F7PV	F7P	M9PV	M9PV M9P			$\bullet$ $\circ$ $-$	—	0	IC circuit	t	RB				
÷									F7BV J79C	J79	M9BV	M9B	•	•	0	_	0					
switch		Connector	1	2-wire		12 V				_	_	_	•	•	•	•	_	1 —		J		
e e		c indication indication)	1	3-wire (NPN)			1	F7NWV	F79W	F9NWV	F9NW	•	•	0	_	0		Relay,				
state	Diagnostic indication			≻	3-wire (PNP)	24 V	5 V, 12 V	—		F7PW	F9PWV	F9PW		•	0	_	0	IC circuit	PLC	D-		
ig.	(2-color indication)							F7BWV	J79W	F9BWV	F9BW	•	•	0	_	0			0			
Solid	Water resistant	Grommet		2-wire		12 V		_	F7BA	_	F9BA	_	•	0	_	0	1_		v			
•,	(2-color indication)			2 1110				F7BAV	_	_	_	_	Ō	0	_	_	1		-X			
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V			F79F		_	•	•	0	—	0	IC circuit		20-			
* Lead whe length symbols. 0.5 mmmm (Example) A75C * Solid state swheres marked with $\bigcirc$ are produced upon receipt of order.								20-														
	3 m······· L (Example) A73CZ 5 m······· Z (Example) A73CL None······ Z (Example) A73CL								Data													

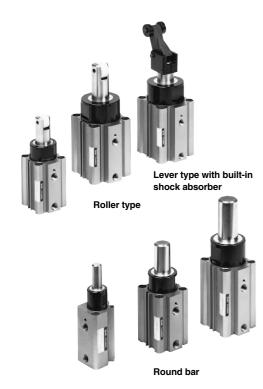
**SMC** 

(Example) A73CN None ...... 7

Since there are other applicable auto switches than listed, refer to page 10-8-14 for details.

For details about auto switches with pre-wire connector, refer to page 10-20-66.

3



#### Model

Bore siz	e (mm)	12	16	20	32	40	50
Manuatina	Through-hole	*	•	•	•	•	•
Mounting	Both ends tapped style		•	•	•	•	•
Built-in magnet		•	•	•	•	•	•
Piping	Screw-in type	M5 x 0.8		Rc 1/8			
Fipilig	Built-in One-touch fittings	-		ø6/4			ø8/6
Action	·	Double acting, Single acting (Spring extend), Double acting with spring loaded					spring loaded
	Round bar		•			•	
Rod end configuration	Chamfered		•			•	
Hod end conliguration	Roller type	•				•	
	Lever type		_			•	

\* ø12 tubes can have both through-hole and tap mountings in the same tube.

### Specifications

Action	Double acting, Double acting with spring loaded, Single acting (Spring extend)
Fluid	Air
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Ambient and fluid temperature	Without auto switch: -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)
Lubrication	Not required (Non-lube)
Cushion	Rubber bumper
Stroke length tolerance	+ 1.4 0
Mounting	Through-hole/Both ends tapped common
Auto switch	Mountable

### **Bore Size/Standard Stroke**

Bore size (mm)	Rod end configuration						
Dore Size (min)	Round bar, Chamfered type	Roller type	Lever type with shock absorber				
12	10	10	—				
16	10, 15	10, 15	—				
20	10, 15, 00	10 15 00	—				
32	10, 15, 20	10, 15, 20	10, 15, 20				
40	00.05.00	00.05.00	20, 25, 30				
50	20, 25, 30	20, 25, 30					

## Spring Force (Single acting)

Change of rod end shape

Special port location

NPT finish piping port

Made to Order Specifications (For details, refer to page 10-21-1.)

Specifications

		(N)					
Bore size (mm)	Extended	Compressed					
12	3.9	9.6					
16	4.9	14.9					
20	3.4	14.9					
32	8.8	18.6					
40, 50	13.7	27.5					

\* Applicable only to round bar type, chamfered type and rollertype end configurations.

## Auto Switch Mounting Bracket Part No.

Bore size (mm)	Mounting bracket part no.	Note	Applicable auto switch
16 20	BQ-1	<ul> <li>Switch mounting screw (M3 x 0.5 x 8/)</li> <li>Square nut</li> </ul>	D-A7/A8 D-A7⊡H D-A73C/A80C D-F7⊡
32 40 50	BQ-2	<ul> <li>Switch mounting nut</li> <li>Switch mounting screw (M3 x 0.5 x 10/)</li> <li>Switch spacer</li> </ul>	D-F7□V, D-F7NT□ D-F7□W/J79W D-F7□WV D-F79F D-J79/J79C D-F7BAL/F7BAVL

[Mounting screws set made of stainless steel]

The following stainless steel mounting screw kit (including nuts) is available and may be used depending on the operating environment.

(Auto switch spacer is not included. Please contact SMC.)

BBA2: For D-A7/A8/F7/J7

"D-F7BAL/F7BAVL" switch is set on the cylinder with the stainless steel screws above when shipped. When a switch is shipped independently, "BBA2" screws are attached.

Made t Order

Symbol

-XA🗆

-XC3

-XC18



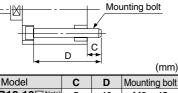
## Stopper Cylinder: Fixed Mounting Height Series RSQ

### Mounting Bolt for RSQB

Mounting method: Mounting bolt for throughhole mounting style of RSQB is available as an option.

Ordering: Add the word "Bolt" in front of the bolts to be used.

Example) Bolt M5 x 65ℓ 4 pcs.



5	40	M3 x 45ℓ
	48	M3 x 55ℓ
	53	M3 x 60ℓ
7	55	M5 x 55ℓ
	60	M5 x 60ℓ
	65	M5 x 65ℓ
	60	M5 x 60ℓ
9	65	M5 x 65ℓ
	70	M5 x 70ℓ
	75	M5 x 75ℓ
9.5	80	M5 x 80ℓ
	85	M5 x 85ℓ
	75	M6 x 75ℓ
9	80	M6 x 80ℓ
	85	M6 x 85ℓ
	9	3         40           48         53           55         60           65         60           9         65           70         75           9.5         80           85         75           9         85           9         80

#### Weight

							(kg)		
Action	Bore size	Rod end configuration		Cylinder stroke (mm)					
Action	(mm)	nou enu coningulation	10	15	20	25	30		
	12	Round bar, Chamfered, Roller	0.07		_	_	—		
	16	Round bar, Chamfered, Roller	0.14	0.15			_		
Double acting	20	Round bar, Chamfered, Roller	0.23	0.24	0.25		_		
Single acting,	32	Round bar, Chamfered, Roller	0.42	0.44	0.46		_		
Spring extend	52	Lever with built-in shock absorber	0.51	0.53	0.55		_		
Double acting with	40	Round bar, Chamfered, Roller	—		0.74	0.80	0.86		
spring loaded	40	Lever with built-in shock absorber	—		0.97	1.01	1.05		
	50	Round bar, Chamfered, Roller	_	_	1.03	1.07	1.11		
	50	Lever with built-in shock absorber	_		1.26	1.30	1.34		

Note) When using the through-hole mounting for a size ø12 cylinder, be sure to use the flat washer which is attached.

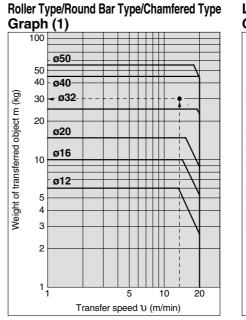
## **Operating Ranges by Rod End Configuration**

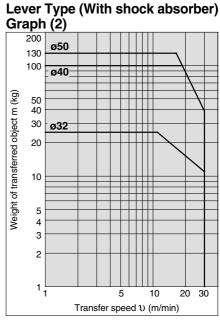
(mm)

(Example) For roller type with transfer speed of 15 m/min. and the weight of transferred object of 30 kg.

<How to read the graphs>

To select a cylinder based on the above specifications, find the intersection of the speed of 15 m/min. on the horizontal axis, and the weight of 30 kg on the vertical axis of Graph (1) to the right, and choose the model RSQ 40 within whose operating range the intersection point falls.

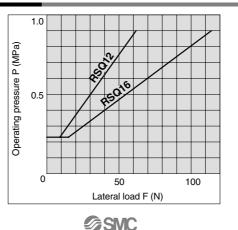


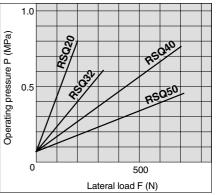


#### Lateral Load and Operating Pressure

The larger the lateral load, the higher the operating pressure required for the stopper cylinder. Set the operating pressure using the graphs as a guide.

(Applicable for round bar, roller and chamfered type rod end configurations.)





REA

REC

C□X

C

MQM

RHC

MK(2)

RSGQ

**RS**<sup>H</sup>

RZQ

MI<sub>s</sub><sup>w</sup>

CEP1

CE1

CE2

ML2B

C<sub>G</sub><sup>J</sup>5-S

CV

MVGQ

CC

RB

J

D-

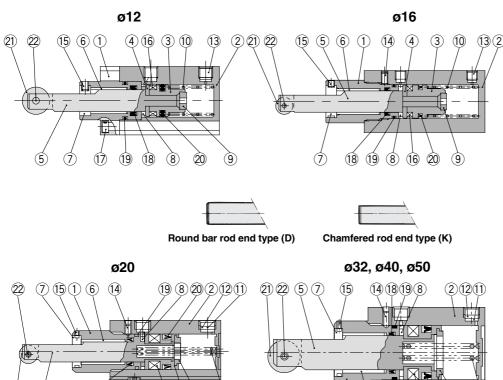
-X

20-

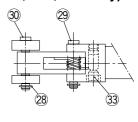
Data

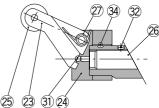
## Construction



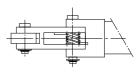


Built-in shock absorber Lever rod end type (ø32, ø40, ø50 only)





Only one roller is provided for ø32.



#### **Component Parts (For single acting)**

Auto switch

No.	Description	Material	Note					
1	Rod cover	Aluminum alloy	Anodized*					
2	Cylinder tube	Aluminum alloy	Hard anodized					
3	Piston	Aluminum alloy	Chromated					
(4)	Spacer for switch	Aluminum alloy	ø12, ø16					
(5)	Piston rod	ø12, ø16, ø20 Stainless steel ø32, ø40, ø50 Carbon steel	Hard chrome plated					
6	Bushing	Lead-bronze casted						
$\overline{O}$	Non-rotating guide	Rolled steel	Non-rotating type only					
8	Bumper A	Urethane						
9	Bumper B	Urethane						
10	Return spring	Steel wire	Zinc chromated					
1	Element	Sintered metallic BC	ø32 to ø50					
(12)	Snap ring	Carbon tool steel	ø32 to ø50					
(13)	Plug with fixed orifice	Alloy steel	ø12, ø16					
(14)	Hexagon socket head set screw	Chromium molybdenum steel	Except ø12					
(15)	Hexagon socket head set screw	Chromium molybdenum steel						
(16)	Magnet	Synthetic rubber						
$\bigcirc$	Hexagon socket head cap screw	Alloy steel	Only ø12					
(18)	Rod seal	NBR						
(19)	Gasket	NBR						
20	Piston seal	NBR						
* For	* For bore size 20, 32, 40 and 50, the surface treament of rod cover has been							

16 3 9

(10)

\* For bore size 20, 32, 40 and 50, the surface treament of rod cover has been changed to "Anodized (natural color)" from Black anodized.

#### In the case of roller type

21	Roller A	Resin	
22	Spring pin	Carbon tool steel	

### **Component Parts (For single acting)**

1620 (3 (9) (10

l

1 6 P Auto switch

No.	Description	Material	Note
Leve	er type		
23	Lever	Cast iron	
24)	Lever holder	Rolled steel	
25	Roller B	Resin	
26	Shock absorber	—	ø32—RB1007-X225 ø40, 50—RB1407-X552
27)	Lever spring	Stainless steel wire	
28	Type C snap ring for axis	Carbon tool steel	
29	Lever pin	Carbon steel	
30	Roller pin	Carbon steel	
31)	Steel balls	High carbon chrome bearing steel	
32	Hexagon socket head set screw	Chromium molybdenum steel	
33	Hexagon socket head set screw	Chromium molybdenum steel	
34)	One-side tapered pin	Carbon steel	

#### **Replacement Parts: Seal Kit**

Bore size								
(mm)	Double acting	Double acting with spring loaded Single acting		Contents				
12	RSQ12D-PS	SQ12D-PS RSQ12T-PS						
16	RSQ16B-PS	RSQ16D-PS	RSQ16T-PS					
20	RSQ20D-PS	RSQ20B-PS	RSQ20T-PS	Set of above nos.				
32	RSQ32D-PS	RSQ32B-PS	RSQ32T-PS	18, 19, 20				
40	RSQ40D-PS	RSQ40B-PS	RSQ40T-PS					
50	RSQ50D-PS	RSQ50B-PS	RSQ50T-PS					
* Seal kit incl	* Seal kit includes (18, (19, 20). Order the seal kit, based on each bore size.							

## Replacement Parts: Shock Absorber

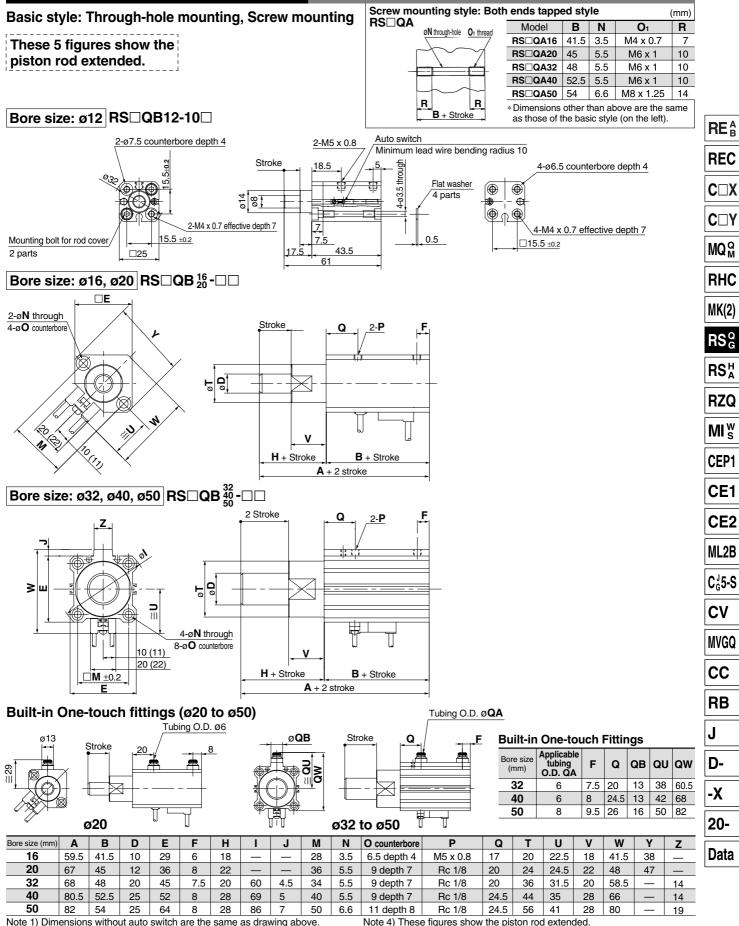
Bore size (mm)	Kit no.
32	RB1007-X225
40, 50	RB1407-X552

6

21 (5) (18)



## **Rod End Configuration: Round Bar Type**



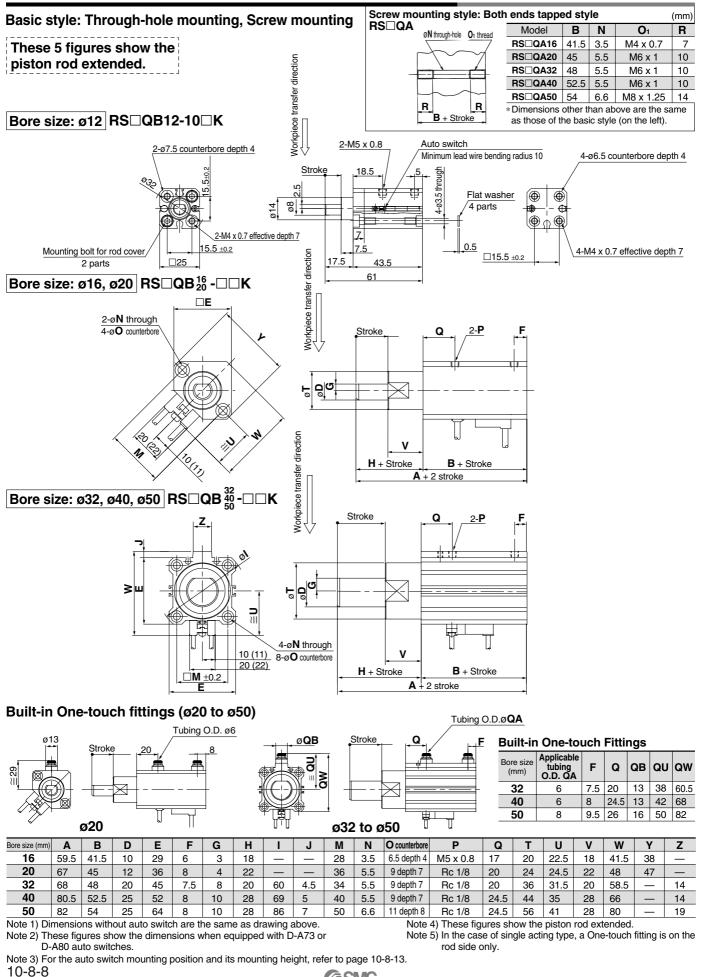
Note 2) These figures show the dimensions when equipped with D-A73 or D-A80 auto switches

Note 4) These figures show the piston rod extended.

Note 5) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 3) For the auto switch mounting position and its mounting height, refer to page 10-8-13

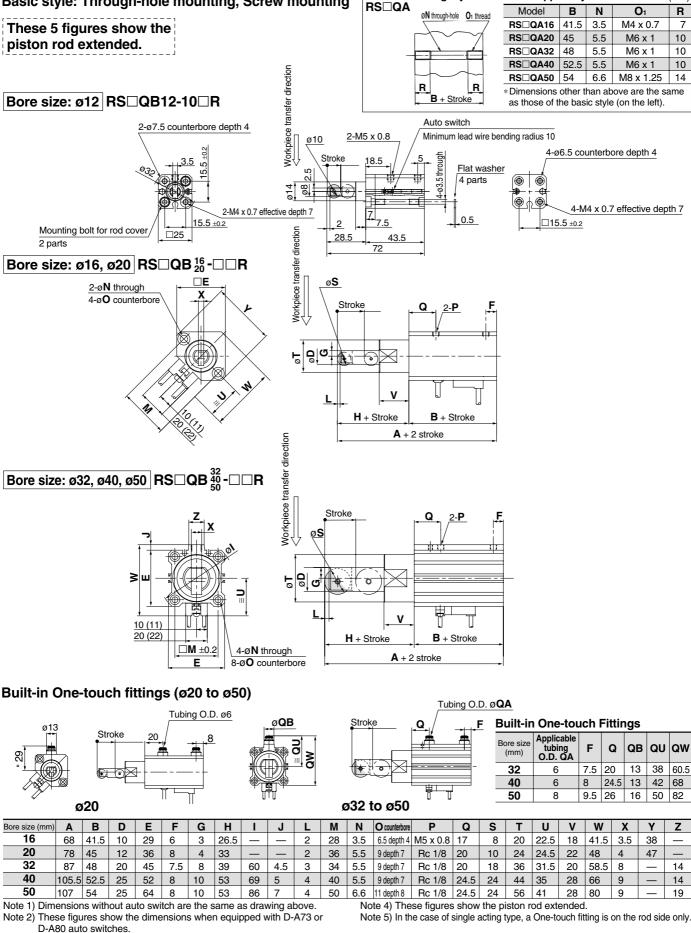
### Rod End Configuration: Chamfered (Non-rotating piston rod)



**SMC** 

8

Screw mounting style: Both ends tapped style



## **Rod End Configuration: Roller Type**

Basic style: Through-hole mounting, Screw mounting

Х Ζ 3.5 38 4 47 8 14 14 9 19

QB QU QW

13 38 60.5

13 42 68

16 50 82 D--Х 20-

9

(mm)

R

7

10

10

10

REA

REC

C

MQM

RHC

MK(2)

RSGQ

**RS**<sup>H</sup>

RZQ

MIs

CEP1

CE1

CE2

ML2B

C<sub>g</sub><sup>J</sup>5-S

CV

MVGQ

CC

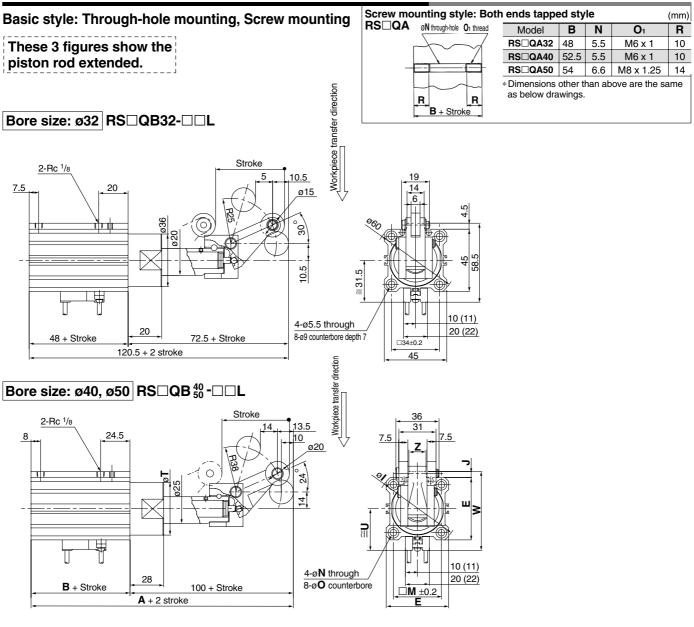
**O**1

Data

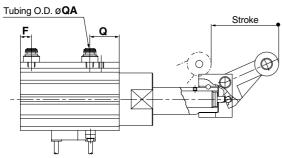
Note 3) For the auto switch mounting position and its mounting height, refer to page 10-8-13. **多SMC** 

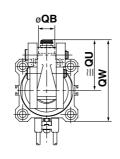
RB J

### Rod End Configuration: Lever Type with Shock Absorber



#### **Built-in One-touch fittings**





ļ	Built-in One-touch Fittings									
	Bore size (mm)	Applicable tubing O.D. QA	F	Q	QB	QU	QW			
	32	6	7.5	20	13	38	60.5			
	40	6	8	24.5	13	42	68			
	50	8	95	26	16	50	82			

Bore size (mm)	Α	В	E		J	Μ	N	O counterbore	Т	U	W	Z
40	152.5	52.5	52	69	5	40	5.5	9 depth 7	44	35	66	14
50	154	54	64	86	7	50	6.6	11 denth 8	56	41	80	19

Note 1) Dimensions without auto switch are the same as drawing above. Note 2) These figures show the dimensions when equipped with D-A73 or Note 4) These figures show the piston rod extended.

D-A80 auto switches.

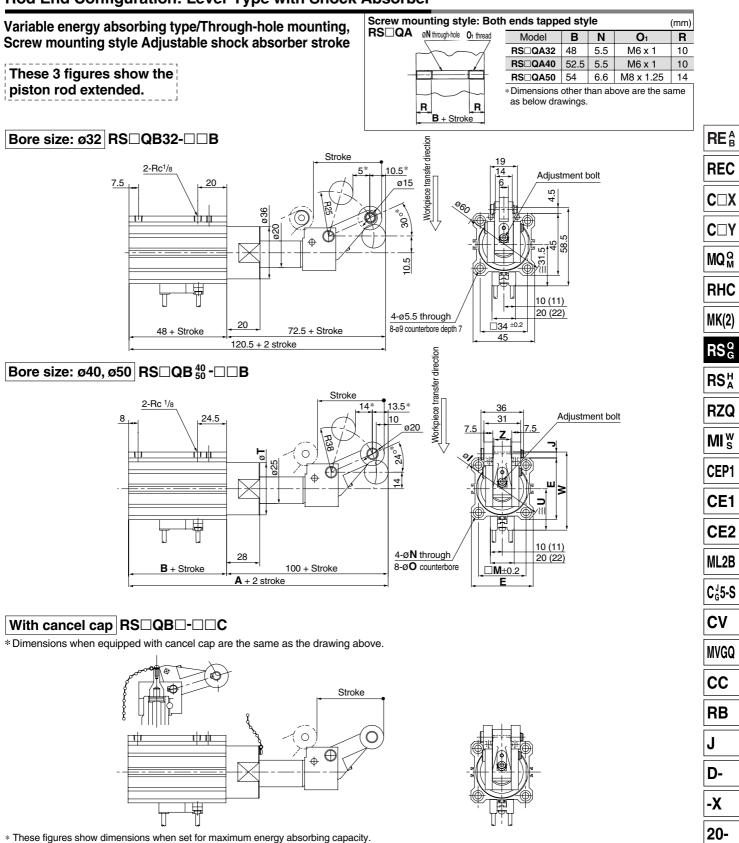
Note 3) For the auto switch mounting position and its mounting height, refer to page 10-8-13.

Note 5) In the case of single acting type, a One-touch fitting is on the rod side only.



## Stopper Cylinder: Fixed Mounting Height Series RSQ

### Rod End Configuration: Lever Type with Shock Absorber



Bore size (mm) Α В Ε I J Μ Ν O counterbore Т U 40 152.5 52.5 52 69 5 40 5.5 9 depth 7 44 35

 
 50
 154
 54
 64
 86
 7
 50
 6.6
 11 depth 8

 Note 1) Dimensions without auto switch are the same as drawing above. Note 2) These figures show the dimensions when equipped with D-A73 or
 Note 4
 Note 5

D-A80 auto switches. Note 3) For the auto switch mounting position and its mounting height, refer

to page 10-8-13.

Note 4) These figures show the piston rod extended.

41

56

**多SMC** 

w

66

80

Note 5) In the case of single acting type, a One-touch fitting is on the rod side only. Note 6) The figures show the dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum).

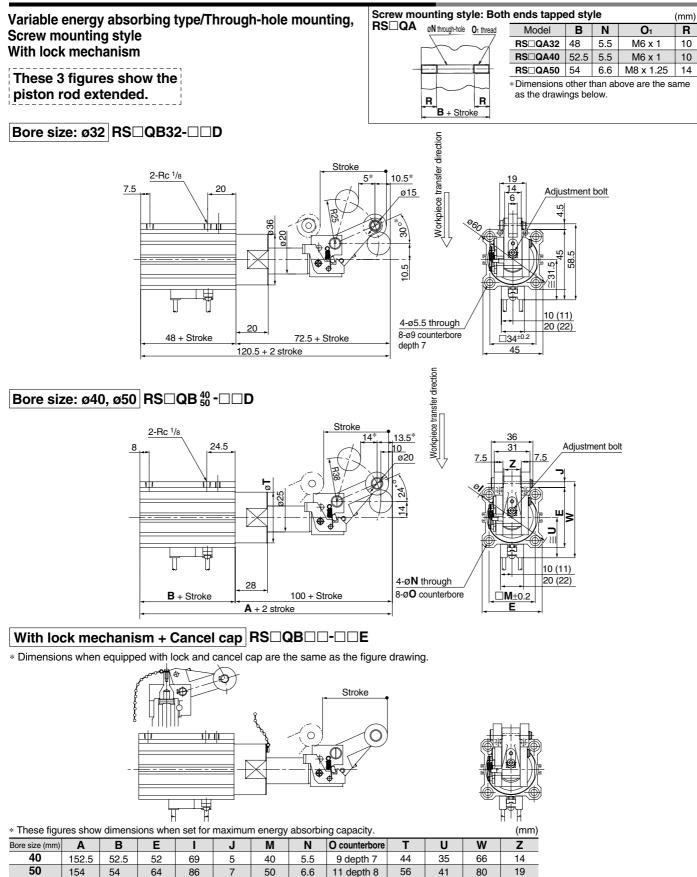
Z

14

19

However, these dimensions change within the ranges shown below as the adjustment bolt is raised (energy absorption is reduced).  $\wp 32 \cdots 30^{\circ*} \rightarrow 20^{\circ*}, 10.5^* \rightarrow 9^*, 5^* \rightarrow 6^*$  Data

### Rod End Configuration: Lever Type with Shock Absorber



Note 1) Dimensions without auto switch are the same as drawing above. Note 2) These figures show the dimensions when equipped with D-A73 or

D-A80 auto switches. Note 3) For the auto switch mounting position and its mounting height, refer to page 10-8-13. Note 4) These figures show the piston rod extended.

Note 5) In the case of single acting type, a One-touch fitting is on the rod side only. Note 6) The figures shows the dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum).

However, these dimensions change within the ranges shown below as the adjustment bolt is raised (energy absorption is reduced).  $\emptyset 32 \cdots 30^{\circ*} \rightarrow 20^{\circ*}, 10.5^* \rightarrow 9^*, 5^* \rightarrow 6^*$ 

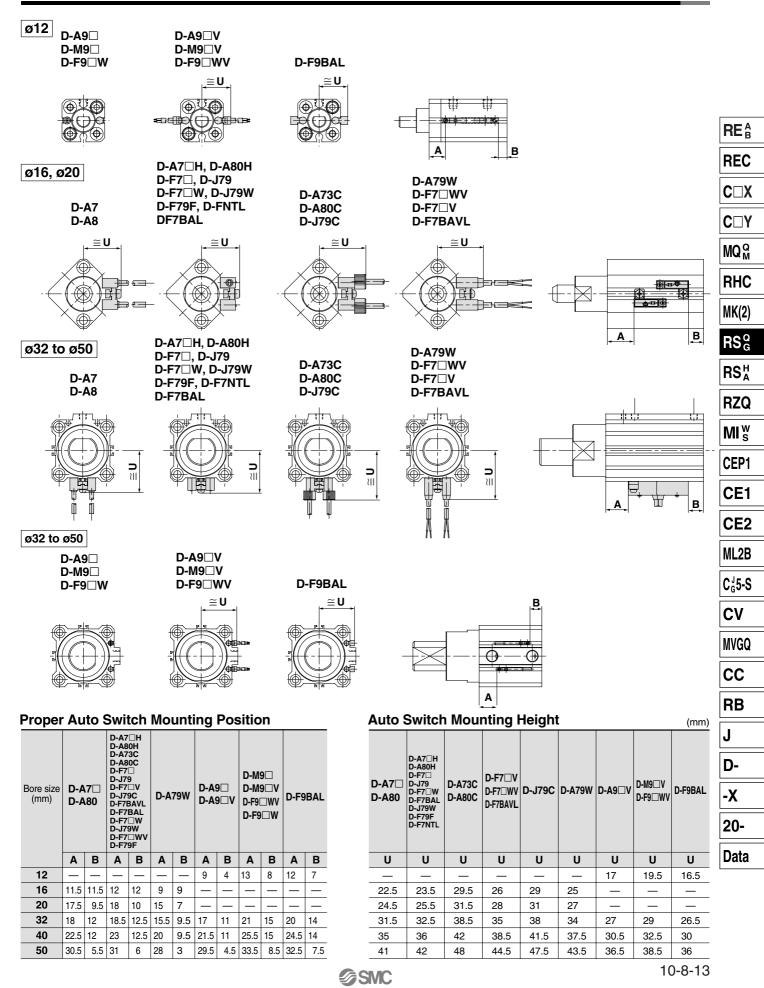
40, 50...24°\* 
$$\rightarrow$$
 16°\*, 13.5\*  $\rightarrow$  11.5\*, 14\*  $\rightarrow$  16

12



ø۷

### Proper Auto Switch Mounting Position (Detection at stroke end) and Its Mounting Height



## **Operating Range**

A	Bore size (mm)						
Auto switch model	12	16	20	32	40	50	
D-A7□/A80							
D-A7H/A80H	—	12	12	12	11	10	
D-A73C/A80C							
D-A79W	—	13	13	13	14	14	
D-A9□/A9□V	6	—		9.5	9.5	9.5	
D-F7□/J79							
D-F7 V/J79C							
D-F7□W/J7□WV	—	6	5.5	6	6	6	
D-F7BAL/F7BAVL							
D-F79F							
D-M9□/M9□V	_	_	—	3.5	3.5	3.5	
D-F9 W/F9 WV	3			5.5	EE	5.5	
D-F9BAL	3		_	5.5	5.5	5.5	

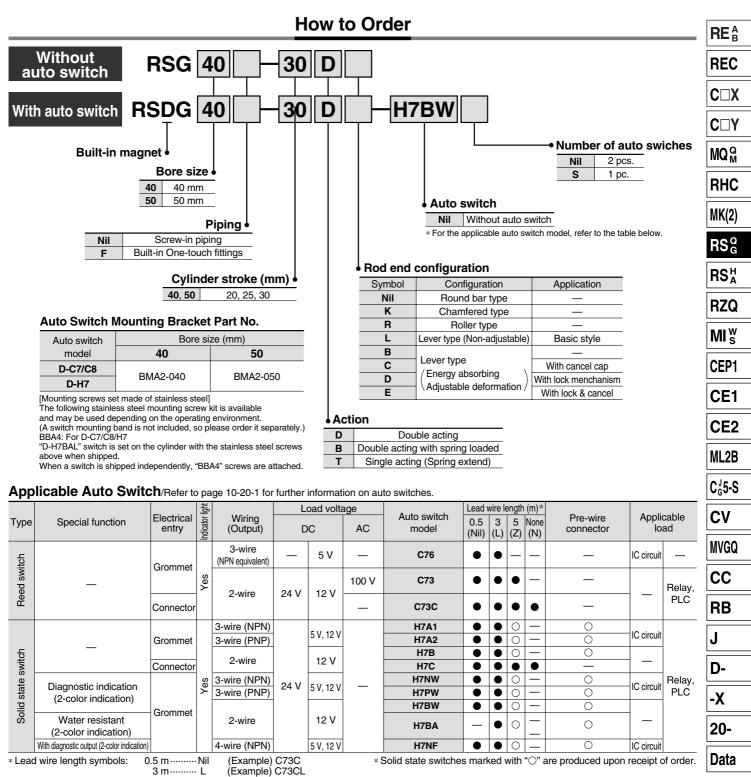
\* Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion) There may be the case to change substantially depending on an ambient environment.

Other than the applicable auto switches listed in "How to Order", following auto switches can be mounted. For detailed specifications, refer to page 10-20-1.

Туре	Model	Electrical entry (Fetching direction)	Features	Applicable bore size (mm)	
	D-A80	Grommet (Perpendicular)			
Reed switch	D-A80H	Grommet (In-line)		16 to 50	
	D-A80C	Connector (Perpendicular)	Without indicator light		
	D-A90	Grommet (In-line)		10,00 to 50	
	D-A90V	Grommet (Perpendicular)		12, 32 to 50	
Solid state switch	D-F7NTL	Grommet (In-line)	With timer	16 to 50	
With pre-wire connector is available for D-F7NTL type, too. For details, refer to page 10-20-66. Normally closed (NC = b contact), solid state switch (D-F9G/F9H type) are also available. For details, refer to page 10-20-40.					

Normally closed (NC = b contact), solid state switch (D-F9G/F9H type) are also available. For details, refer to page 10-20-40.

# Stopper Cylinder: Adjustable Mounting Height Series RSG ø40, ø50



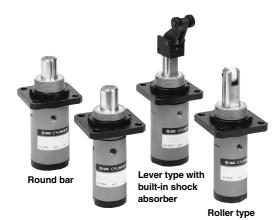
5 m·······Z (Example) C73CZ

None ...... N (Example) C73CN

• Since there are other applicable auto switches than listed, refer to page 10-8-24 for details.

• For details about auto switches with pre-wire connector, refer to page 10-20-66.

15



## Spring Force (Single acting)

		(IN)
Bore size (mm)	Extended	Compressed
40, 50	13.7	27.5

 $\ast$  For Round bar type, Chamfered type and Roller type.

Made to	Made to Order Specifications (For details, refer to page 10-21-1.)
	(For details, refer to page 10-21-1.)

Symbol	Specifications
-XA🗆	Change of rod end shape
-XC3	Special port position

#### Model

Bore siz	ze (mm)	40	50	
Mounting	Flange	•	•	
Built-in magnet		• •		
Screw-in type		Rc 1/8		
Piping	Built-in One-touch fittings	ø6/4	ø8/6	
Action		Double acting, Single acting (Spring extended Double acting with spring loaded		
	Round bar type	•	•	
Dod and configuration	Chamfered type	•	•	
Rod end configuration	Chamfered type Roller type	•	•	

## Specifications

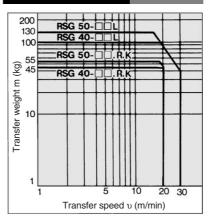
/N I\

Action	Double acting, Double acting with spring loaded, Single acting (Spring extended)
Fluid	Air
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Ambient and fluid temperature	Without auto switch -10 to 70°C (No freezing) With auto switch: -10 to 60°C (No freezing)
Lubrication	Not required (Non-lube)
Cushion	Rubber bumper
Stroke length tolerance	+1.4 0
Mounting	Flange style
Auto switch	Mountable

## Bore Size/Standard Stroke

	Rod end configuration
Bore size (mm)	Round bar type, Chamfered type, Roller type, Lever type with shock absorber
40	20, 25, 30
50	20, 25, 30

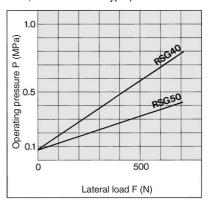
## **Operating Range**



Operating Pressure Greater lateral loads need higher stopper cylinder operation pressures. Set the oper-

Lateral Load and

cylinder operation pressures. Set the operation pressure by using the graph as guidelines. (Applicable to the round bar, roller, and chamfered type.)

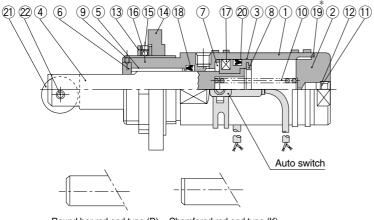


## Weight

					(kg)	
Action	Bore size	Rod end configuration	Cylinder stroke (mm)			
Action	(mm)	Hod end conliguration	20	25	30	
		Round bar type, Chamfered type, Roller type	1.14	1.17	1.2	
Double acting	40	Lever type with built-in shock absorber	1.38	1.41	1.44	
Single acting, Spring extend Double acting with spring loaded	ting with spring loaded	Round bar type, Chamfered type, Roller type	1.34	1.37	1.4	
5 sp	50	Lever type with built-in shock absorber	1.56	1.59	1.62	

## Construction

## Single acting, Roller rod end



Round bar rod end type (D) Chamfered rod end type (K)

#### **Component Parts (For single acting)**

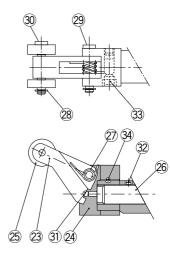
No.	Description	Material	Note
1	Tube cover	Aluminum alloy	Hard anodized
2	Head cover	Aluminum alloy	Anodized
3	Piston	Aluminum alloy	Chromated
(4)	Piston rod	Carbon steel	Hard chrome plated
(5)	Bushing	Lead-bronze casted	
6	Non-rotating guide	Rolled steel	Use collar for round bar type.
$\bigcirc$	Bumper A	Urethane	
8	Bumper B	Urethane	
9	Hexagon socket head set screw	Chromium molybdenum steel	
10	Return spring	Steel wire	Zinc chromated
1	Snap ring	Carbon tool steel	
(12)	Element	Sintered matallic BC	
13	lock nut	Carbon steel	
14	Flange	Cast iron	
(15)	Hexagon socket head set screw	Chromium molybdenum steel	
16	Ball	Resin	
17	Magnet	Synthetic rubber	
(18)	Rod seal	NBR	
(19	Gasket	NBR	Used Only for double acting and double acting with spring loaded.
20	Piston seal	NBR	

#### **Replacement Parts: Seal Kit**

Bore size		Kit no.		
(mm)	Double acting	Double acting with spring loaded	Single acting	Contents
40	RSG40D-PS	RSG40B-PS	RSG40T-PS	Set of above nos.
50	RSG50D-PS	RSG50B-PS	RSG50T-PS	18, 19, 20

\* Seal kit includes (18, (19, (20, Crder the seal kit, based on each bore size.

### Lever rod end with shock absorber type



No.	Description	Material	Note			
In the case of roller type						
21)	Roller A	Roller A Resin				
22	Spring pin	Carbon tool steel				
.ev	er type					
23	Lever	Cast iron				
24	Lever holder	Rolled steel				
25	Roller B	Resin				
26	Shock absorber	—	RB1407-X552			
27	Lever spring	Stainless steel wire				
28	Type C snap ring for shaft	Carbon tool steel				
29	Lever pin	Carbon steel				
30	Roller pin	Carbon steel				
31	Steel balls	High carbon chrome bearing steel				
32	Hexagon socket head set screw	Chromium molybdenum steel				
33	Hexagon socket head set screw	Chromium molybdenum steel				
34)	One-side tapered pin	Carbon steel				

Bore size (mm)	Kit no.
40, 50	RB1407-X552

17

RE<sup>A</sup>B

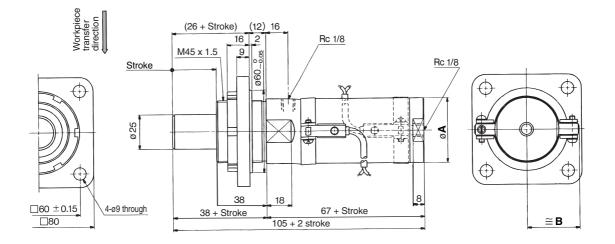
REC

## Rod End Configuration: Round Bar Type

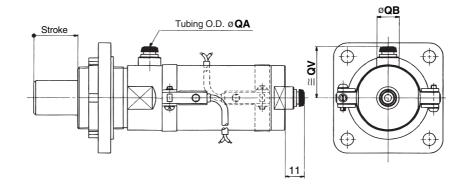
#### **Basic style: Flange mounting**

These 2 figures show the piston rod extended.

#### Bore size: ø40, ø50 RS□G□-□□



#### **Built-in One-touch fittings**



Bore size (mm)	Α	В	QA	QB	QV
40	47	35	6	13	33
50	58	40.5	8	16	38.5

Note 1) Body dimensions without auto switch are the same as drawing above.

Note 2) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 3) These figures show the dimensions when equipped with D-C7/C8 type auto switches. Note 4) These figures show the piston rod extended.

Note 5) For the auto switch mounting position and its mounting height, refer to page 10-8-24.

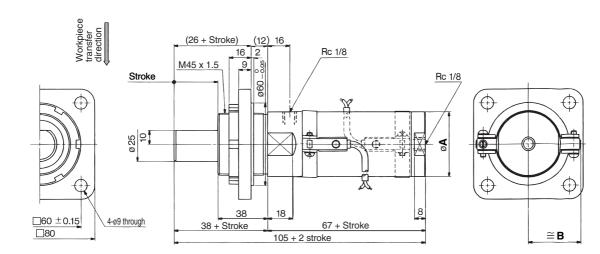
## Stopper Cylinder: Adjustable Mounting Height Series RSG

### Rod End Configuration: Chamfered Type (Non-rotating piston rod)

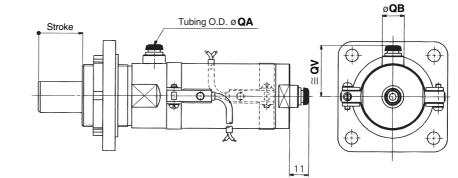
#### **Basic style: Flange mounting**

These 2 figures show the piston rod extended.

Bore size: ø40, ø50 RS□G□-□□K



#### **Built-in One-touch fittings**



Bore size (mm)	Α	В	QA	QB	QV
40	47	35	6	13	33
50	58	40.5	8	16	38.5

Note 1) Body dimensions without auto switch are the same as drawing above. Note 2) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 3) These figures show the dimensions when equipped with D-C7/C8 type auto switches. Note 4) These figures show the piston rod extended.

Note 5) For the auto switch mounting position and its mounting height, refer to page 10-8-24.

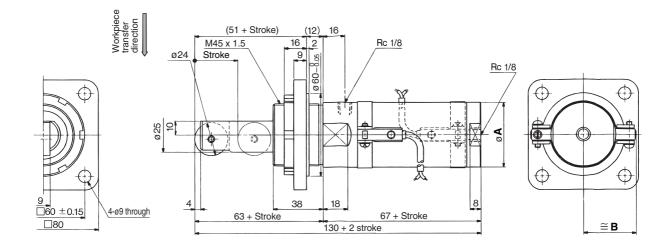
REBAB
REC
C□X
C□Y
MQM
RHC
MK(2)
$RS_{G}^{Q}$
RS <sup>H</sup>
RZQ
$MI_s^w$
CEP1
CE1
CE2
ML2B
C <sub>g</sub> <sup>J</sup> 5-S
CV
MVGQ
CC
RB
J
D-
-X
20-
Data

## **Rod End Configuration: Roller Type**

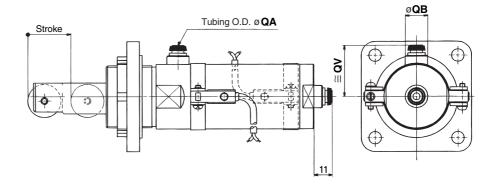
#### Basic style: Flange mounting

These 2 figures show the piston rod extended.

### Bore size: ø40, ø50 RS□G□-□□R



#### **Built-in One-touch fittings**



Bore size (mm)	Α	В	QA	QB	QV
40	47	35	6	13	33
50	58	40.5	8	16	38.5

Note 1) Body dimensions without auto switch are the same as drawing above. Note 2) In the case of single acting type, a One-touch fitting is on the rod side only. Note 3) These figures show the dimensions when equipped with D-C7/C8 type auto switches. Note 4) These figures show the piston rod extended.

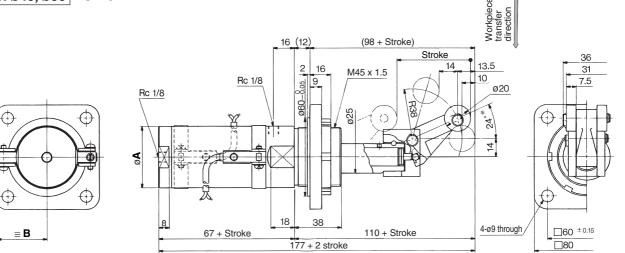
Note 5) For the auto switch mounting position and its mounting height, refer to page 10-8-24.

## Rod End Configuration: Lever Type with Shock Absorber

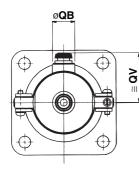
#### **Basic style: Flange mounting**

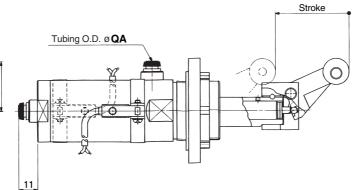
These 2 figures show the piston rod extended.

### Bore size: ø40, ø50 RS□G□-□□L



#### **Built-in One-touch fittings**





Bore size (mm)	Α	В	QA	QB	QV
40	47	35	6	13	33
50	58	40.5	8	16	38.5

Note 1) Body dimensions without auto switch are the same as drawing above. Note 2) In the case of single acting type, a One-touch fitting is on the rod side only. Note 3) These figures show the dimensions when equipped with D-C7/C8 type auto switches. Note 4) These figures show the piston rod extended.

Note 5) For the auto switch mounting position and its mounting height, refer to page 10-8-24.

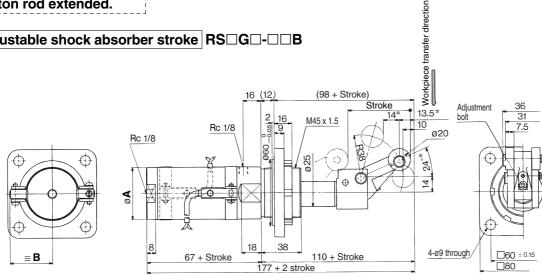
21

### Rod End Configuration: Lever Type with Shock Absorber

#### Variable energy absorbing type/Flange mounting style

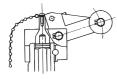
### These 2 figures show the piston rod extended.

#### Adjustable shock absorber stroke RSDGD-DDB

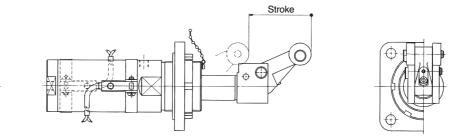


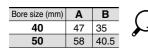
### With cancel cap RS G ----C

\* Dimensions when equipped with cancel cap are the same as the drawing above.



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Note 1) Body dimensions without auto switch are the same as drawing above.

Note 2) In the case of single acting type, a One-touch fitting is on the rod side only.

Note 3) These figures show the dimensions when equipped with D-C7/C8 type auto switches.

Note 4) These figures show the piston rod extended.

Note 5) For the auto switch mounting position and its mounting height, refer to page 10-8-24.

Note 6) The figure shows these dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum). However, these dimensions change within the ranges shown below as the adjusting bolt is raised (energy absorption is reduced).  $24^{\circ*} \rightarrow 16^{\circ*}$ ,  $13.5^* \rightarrow 11.5^*$ ,  $14^* \rightarrow 16^*$ 



REB

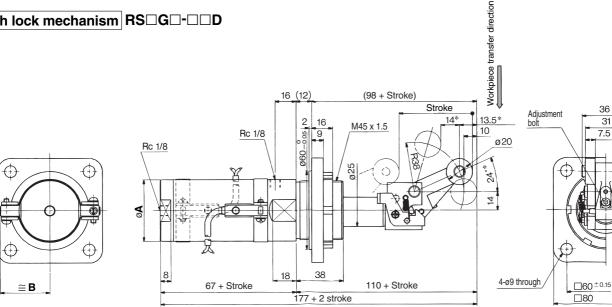
## Stopper Cylinder: Adjustable Mounting Height Series RSG

## Rod End Configuration: Lever Type with Shock Absorber

#### Variable energy absorbing type/Flange mounting style

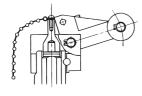
These 2 figures show the piston rod extended.

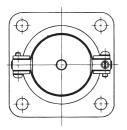
#### With lock mechanism RS□G□-□□D

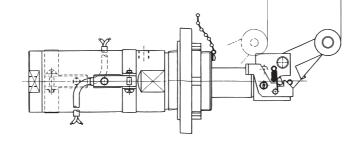


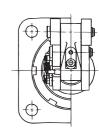
## With lock mechanism + Cancel cap $RS\squareG\square$ - $\square\squareE$

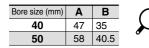
\* Dimensions when equipped with lock and cancel cap are the same as the figure drawing.











Note 1) Body dimensions without auto switch are the same as drawing above.

Note 2) In the case of single acting type, a One-touch fitting is on the rod side only.

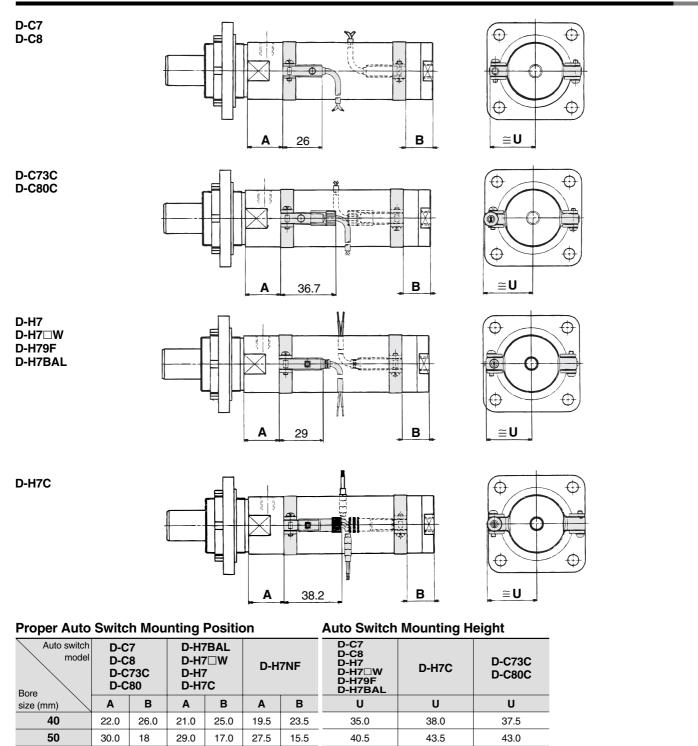
Note 3) These figures show the dimensions when equipped with D-C7/C8 type auto switches. Note 4) These figures show the piston rod extended.

Note 5) For the auto switch mounting position and its mounting height, refer to page 10-8-24.

Note 6) The figure shows these dimensions when the adjustment bolt is lowered (when energy absorption is at its maximum). However, these dimensions change within the ranges shown below as the adjusting bolt is raised (energy absorption is reduced)  $24^{\circ*} \rightarrow 16^{\circ*}, 13.5^* \rightarrow 11.5^*, 14^* \rightarrow 16^*$ 

Stroke

## Proper Auto Switch Mounting position (Detection at stroke end) and Its Mounting Height



#### **Operating Range**

Auto switch model	Bore size (mm)		
Auto Switch model	40	50	
D-C7□/C80	10	10	
D-C73C/C80C	10	10	
D-H7□/H7□W	-	6	
D-H7BAL/H7NF	5	0	
D-H7C	10	9.5	

 Since this is a guideline including hysteresis, not meant to be guaranteed. (Assuming approximately ±30% dispersion)
 There may be the case to change substantial-

ly depending on an ambient environment.

Other than the models listed in "How to Order", the following auto switches are applicable. For detailed specifications, refer to page 10-20-1.

Туре	Model	Electrical entry	Features			
Dood owitch	D-C80	Grommet	Without indianter light			
Reed switch	D-C80C	Connector	Without indicator light			

